

# भारत प्रतिभूति मुद्रणालय/INDIA SECURITY PRESS

नासिक - 422101 (महाराष्ट्र) / NASHIK - 422101 (MAHARASHTRA)

सिक्योरिटी प्रिंटिंग एंड मिंटिंग कॉर्पोरेशन ऑफ इंडिया लिमिटेड की इकाई

A UNIT OF SECURITY PRINTING & MINTING CORPORATION OF INDIA LTD.

भारत सरकार के पूर्ण स्वामित्वाधीन / WHOLLY OWNED BY GOVERNMENT OF INDIA

(आई एस ओ - 9001 : 2015 एवं 14001 : 2015 प्रमाणित कंपनी / ISO - 9001 : 2015 & 14001 : 2015 Certified Company)

मिनिरत्न श्रेणी-I, सीपीएसई / Miniratna Category - I, CPSE



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CIN: U22213DL2006G01144763

Date: 11.02.2026

1. Name of the organization: India Security Press, Nashik (a unit of Security Printing and Minting Corporation of India Limited)
2. Type of the organization: Wholly owned by Government of India.
3. EOI Reference No: 05/EOI/2026 dated 11.02.2026.
4. EOI Title: Expression of Interest for **“Creation of Manufacturing facility of Polycarbonate sheets for Indian e-Passports at India Security Press, Nashik through Joint Venture (JV) and/ or Technology Transfer (ToT) arrangement from established Polycarbonate sheet Manufacturer”**.
5. Category: Non-Security
6. Sub-category: Capital Item.
7. Date of Announcement: 11.02.2026.
8. Pre-bid conference: The pre-bid conference will be conducted on 26.02.2026 at 11.00 Hrs. IST. The prospective bidders interested to Submit Expression of Interest are requested to attend the pre-bid conference for clarifications on technical issues, at SPMCIL CHO, 3<sup>rd</sup> Floor, Tower-G, World Trade Centre, Nauroji Nagar, New Delhi-110029. The queries of pre-bid conference, if any, shall reach to CGM, ISP Nashik on or before 23.02.2026.
9. Last date for submission: 14:30 Hrs (IST) on 13.03.2026.
10. The Chief General Manager, India Security Press, Nashik invites Expression of Interest from firms for the **“Creation of Manufacturing facility of Polycarbonate sheets for Indian e-Passports at India Security Press, Nashik through Joint Venture (JV) and/ or Technology Transfer (ToT) arrangement from established Polycarbonate sheet Manufacturer.”**

पंजीकृत कार्यालय : एसपीएसीआईएल, तीसरी मंजिल, टॉवर-जी, बर्ल्ड ट्रेड सेंटर, नौरोजी नगर, नई दिल्ली-110029.

Regd. Office : SPMCIL, 3rd Floor, Tower-G, World Trade Centre, Nauroji Nagar, New Delhi-110029.



## 11. BRIEF REQUIREMENT :

<b>Scope</b>	Creation of Manufacturing facility of Polycarbonate sheets for Indian e-Passports at India Security Press, Nashik through Joint Venture (JV) and/ or Technology Transfer (ToT) arrangement from established Polycarbonate sheet Manufacturer.
<b>Quantity per annum</b>	02 Crores PC Data pages (Size as per ICAO guidelines)
<b>Material</b>	Polycarbonate (PC) non-recycled a) PC (Printing Sheet) b) PC Non Laser Overlay (reel) c) PC Overlay (reel) d) PC (Filler Sheet)
<b>Approx. Production qty</b>	PC sheet - 225 MT per annum PC Overlay - 150 MT per annum
<b>Size</b>	PC (Printing Sheet for 16 ups) - 610 mm x 415 mm PC (Filler Sheet for 16 ups) - 600 mm x 400 mm PC Laser & Non Laser Overlay(in reels) - 97 mm x 600 mm
<b>Colour</b>	Core PC sheet - Opaque White Overlay PC sheet – Transparent Intermediate PC sheet - Colour Shifting
<b>Temperature Conditions</b>	Should be compatible to variable Indian climatic conditions
<b>Lamination Temperature</b>	Compatible with 140°C to 190°C without distortion.
<b>Life Span</b>	12 Years (10 years product life + 02 years storage)
<b>Application</b>	Suitable for direct printing on both dry and wet offset printing machines with / without primer coating. <b>Laser Overlay:</b> Fully laser engravable, high contrast, permanent marking, tamper-evident features.  <b>Non-Laser Overlay:</b> Clear, compatible with inkjet and dye sublimation printing, high adhesion to printed surfaces. Embedded UV ink patterns, microtext, guilloche, holograms, RFID/NFC inlay compatibility.
<b>Environmental Standards</b>	As per guidelines of Government of India.

## 12. Pre-Qualification Criteria:

- The bidders should give a declaration that they have not been blacklisted or debarred for dealing by Government of India or any Government / PSU/ Reputed organisation in the past.
- The documents in support of Expression of Interest need to be submitted duly signed by authorized representative of the company.



- The bidder shall be a manufacturer of 'Polycarbonate sheets' for at least last three years and shall be in continues business of manufacturing and supplying polycarbonate sheets for at least three years ending on 31.03.2025 or 31.12.2024 (in case who follows calendar year as financial year).
- The interested bidders shall also submit copies of Audited financial statement for the last Five (05) years ending on 31.03.2025 or 31.12.2024 (in case who follows calendar year as financial year).
- The firms should provide the following details :
  - i. Brief description of the company.
  - ii. Local/Indian Content in the manufacturing stage as per Make in India Policy.
  - iii. Previous Experience & Annual Capacity of Production.
  - iv. Detailed Technical Specifications.
  - v. Estimated cost of each machinery required along with detailed specifications.
  - vi. Manpower requirement.
  - vii. Timelines for setting up of manufacturing plant at ISP/SPMCIL premises.
  - viii. Global Compliance as per ICAO guidelines.
  - ix. Compliance to Environmental Standards.
  - x. Declaration for JV/ToT.

13. The bidder should also confirm specifically that:
  - (a) Applicant is competent and legally authorized to submit and/ or to enter into legally binding contract.
  - (b) Applicant will absolve the purchaser against any infringement of patent rights & other contract provisions.
14. The duly filled details along with supporting documents & budgetary offer(s) with respect to Manufacturing of Polycarbonate (PC) sheets for Indian e-Passports.
15. Budgetary Offers shall clearly mention the price of each offered machinery, on FOR "India Security Press- Nashik" basis
16. The above may be submitted (in a sealed/closed envelop mentioning the name, no. & date of this EoI in Person or through Courier/registered post/speed post so as to reach the following address on or before the prescribed date & time as mentioned above:

The Chief General Manager,  
 India Security Press,  
 Nashik-422 101  
 Phone No 0253 2402219, 0253 2402435  
 Fax No 0253 2462718  
 Email: [purchase.isp@spmcil.com](mailto:purchase.isp@spmcil.com)



17. Last date and time for receipt of Expression of Interest: 13.03.2026 at 14:30 Hrs. (IST).
18. Date and time of opening of Expression of Interest at 15:00 Hrs. (IST) on 13.03.2026.

**Place of opening of Expression of Interest**

**India Security Press,  
Nashik Road 422 101  
Maharashtra, India.**

19. Delay due to postal/Courier etc, will not be entertained. Expression of Interest received after the due date and time will be rejected.

*DIN*  
11.02.2026  
**Additional General Manager (MM)  
For Chief General Manager  
India Security Press,  
Nashik Road-422101**

