

# भारत प्रतिभूति मुद्रणालय/INDIA SECURITY PRESS

नासिक - 422101 (महाराष्ट्र) / NASHIK - 422101 (MAHARASHTRA)

सिक्वोरिटी प्रिंटिंग एंड मिंटिंग कॉर्पोरेशन ऑफ इंडिया लिमिटेड की इकाई

A UNIT OF SECURITY PRINTING & MINTING CORPORATION OF INDIA LTD.

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(आई एस ओ - 9001 : 2015 एवं 14001 : 2015 प्रमाणित कंपनी / ISO - 9001 : 2015 & 14001 : 2015 Certified Company)

मिनिरत्न श्रेणी-I, सीपीएसई / Miniratna Category - I, CPSE



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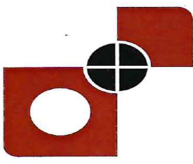
Date: 25.06.2026

## CORRIGENDUM

**REFERENCE:** The EOI No. 05/EOI/2025-26 dated 11.05.2026: "SITC for Up-gradation of complete control system including CPU, PLC, HMI and IO Module for 06 color web fed machine."

In context with the above referred EOI, the following amendment(s) are hereby authorized to be read as:

Sr. No	Clause	For	Read as
1.	E) 8)	Since the existing machine on which the above system is required, has heavy production load, the firm will have to complete all the works, within minimum time to ensure minimum shut down period. The firm will have to specify the required time to complete the SITC job work in their offer.	The overall project i.e. SITC should be completed within 120 days. Machine Down Period will be given as per availability of machine as per the submitted of the project schedule.
2.	B) 8) h)	Machine Drive Replacement	Due to high-speed communication protocol up gradation, all Drive of the machine need to be replaced with the new Communication protocol.
3.	B) 8) g)	Up gradation of Pneumatic system.	Required pneumatic system, Gear assemble and any other mechanical assembly may be changed as per the requirement of control system and communication protocol up gradation
4.	D) 3)	Testing & Trial Machine Speed	The Machine Testing & Trial Speed for Reel to Fanfold Operation will be min -80 mtr/sec.
5.	C) 2)	Development of Machine Program	The firm must have to installed all required PLC, Remote IO modules,  HMI, communication cable and electrical auxiliary units complete  integration with control system and necessary software development



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			as per machine requirement for CFC machine for machine operation in  all types of mode of operation. Replacing all data communication cables with new communication protocol.
6.		Machine System up gradation failure.	In case of firm has failed in System Up gradation, the firm will restore the existing electrical system as the present condition without disturbing connected electrical- mechanical axillary of machine.
7.		Control voltage power supply provision	The Firm will have to carry out necessary modification and up gradation in the control voltage power supply as per New System without disturbing the old connected auxiliary on machine.
8.	Date of Opening of EOI	12.06.2026	10.07.2026

**Note:** a. All other terms and conditions of the EoI document shall remain unchanged.

b. For further details, please visit our website [www.spmcil.com](http://www.spmcil.com) or <https://ispnasik.spmcil.com> regularly.

(Arindam Biswas)  
Jt. General Manager (TO) – Purchase  
For Chief General Manager